

Date: Wednesday, 5/3/2006 11:50:04 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 26922					
Estimate Number	: 10496					
P.O. Number	: N/A			Part Number	: D2325	
This Issue	: 5/3/2006	S.O. No.	: N/A	Drawing Number	: D2325 REV B	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: N/A			Drawing Revision	: B	
Previous Run	: 26922			Material	: N/A	
Written By	: See COMMENT BELOW			Due Date	: 5/10/2006	
Checked & Approved By	: SEE ABOVE USER & DATE			Qty:	20	Um: Each
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF Est. E06.05.03 Water jet EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
		Comment: Qty.: 0.4883 sf(s)/Unit Total : 9.7650 sf(s) 304/316 SS .063 Sheet Batch: M7106 ✓	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: B Prog Rev: B	
		2-Deburr if necessary	H.M 06-05-03 (20)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	M 06-05-03 (20)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	J 06-05-03 (20)
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary	H.M 06-05-03 (20)

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Drawing Name: SUPPORT GUSSET (350) BASKET

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Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



✓ 06-05-03

20

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



✓ 06-05-03

✓ 20

Comment: PACKAGIN

Identify and Stock
Location: WS

8.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

✓ 06/05/04

Job Completion



✓ 06-05-04

Date: Wednesday, 5/3/2006 8:25:27 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 26922			Part Number	: D2325		
Estimate Number	: 10496			Drawing Number	: D2325 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 5/3/2006	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 5/10/2006	Qty:	10
Previous Run	: 26741			Um:	Each		
Written By	:			Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF		
Checked & Approved By	:						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: _____ Email or ship DXF file to vendor Make as per Dwg D2325. Material: 304 SS .063" Thick Material release note required
2.0	B2325F	Support Gusset (350) Basket M304516GA 0.465 ss
		Comment: Qty: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Support Gusset (350) Basket Date: _____
3.0	PACKAGING 1 Water	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 26922

Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock

Location: _____

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

NOTE: Date & initial all entries

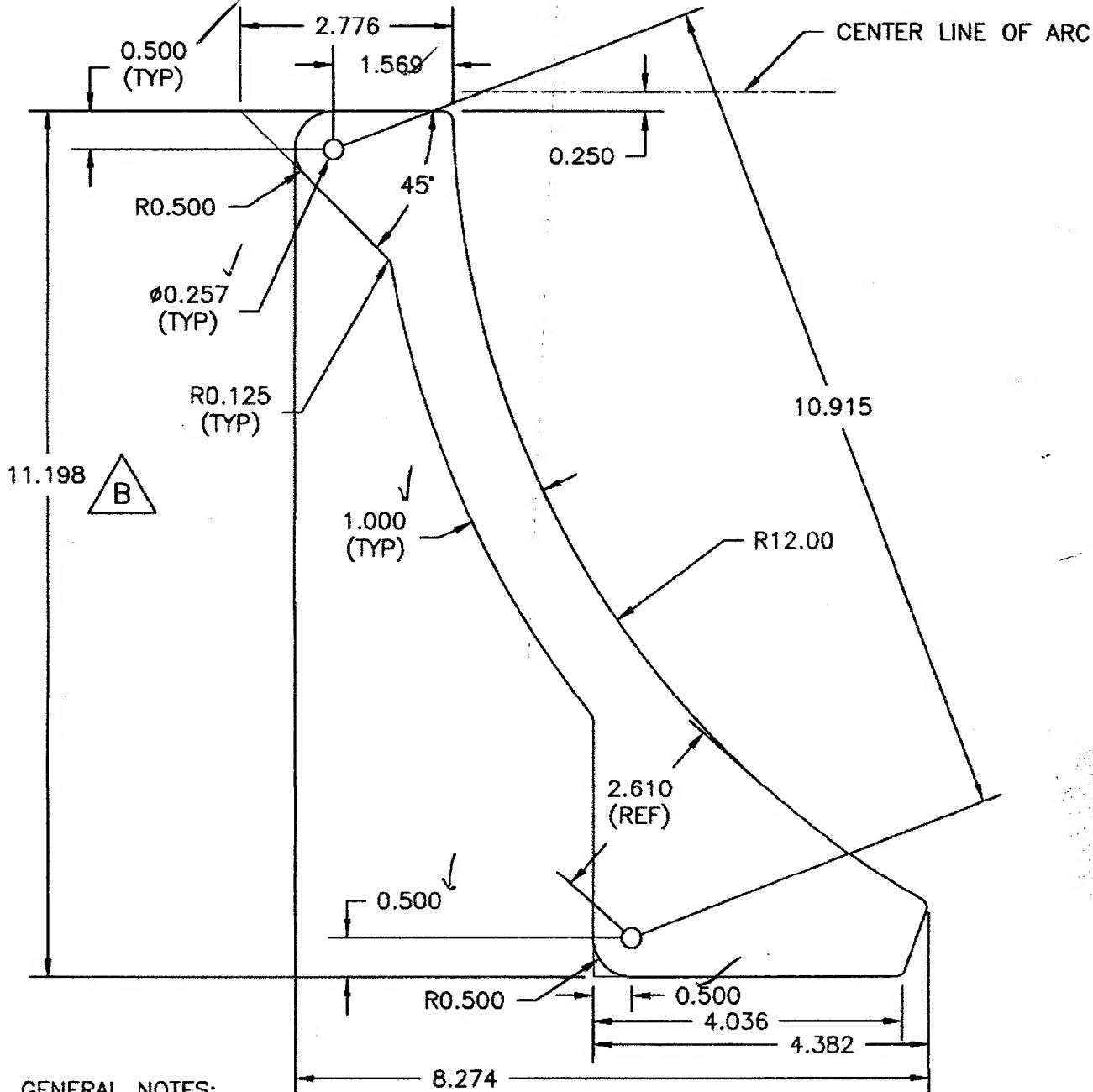
QA: N/C Closed: _____

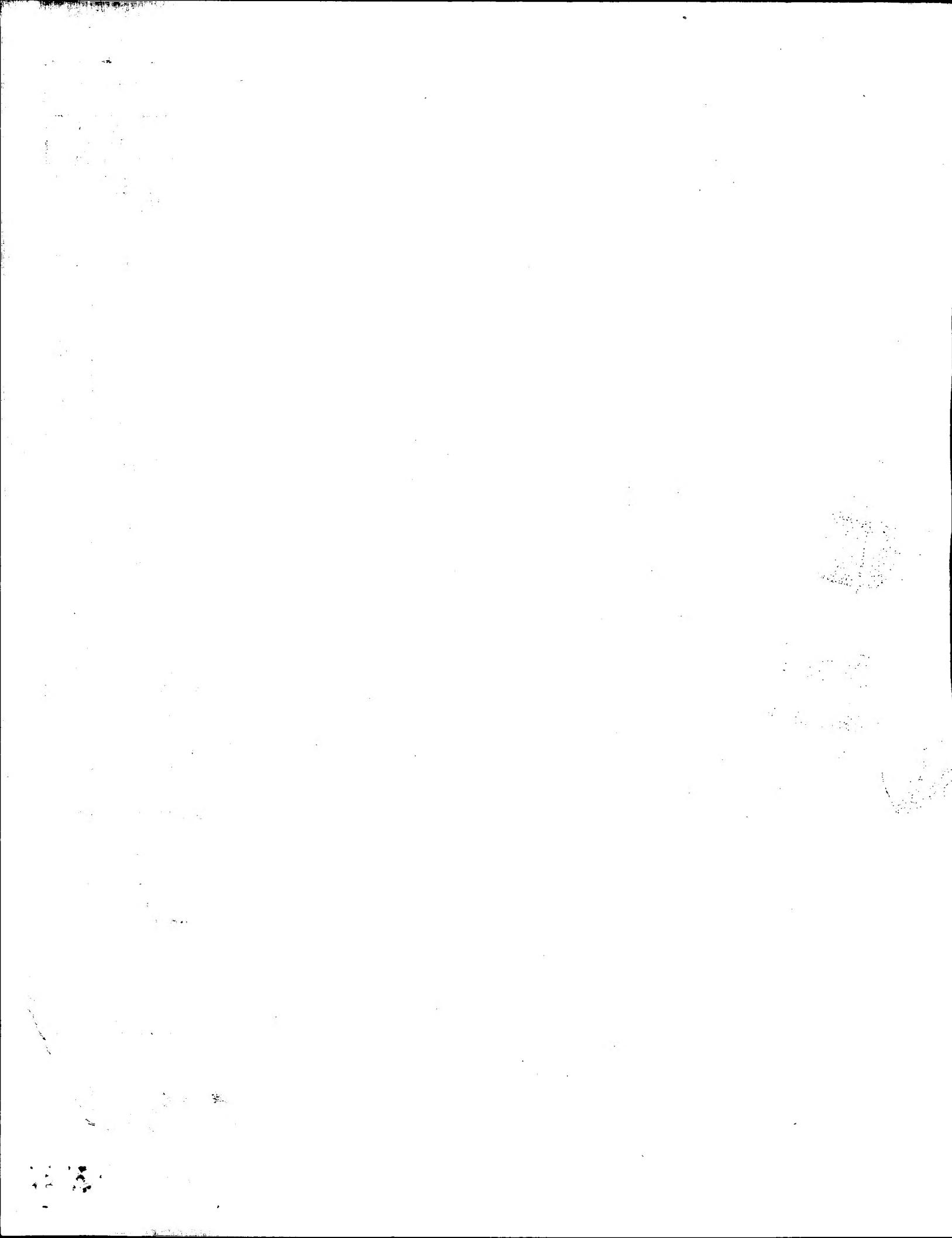
Date: _____



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D2325 REV. B SHEET 1 OF 1
DATE 02.08.28	TITLE SUPPORT GUSSET	SCALE 1:2
A 94.12.13	NEW ISSUE	
B 02.08.28	REFORMAT; 11.198 WAS 11.948	

RELEASED
02.08.29 dft





DART AEROSPACE LTD	Work Order:	26922
Description:	Part Number:	D2325
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article : X Prototype

Measured by:	<u>M. M.</u>	Audited by:	<u>J.</u>	Prototype Approval:	<u>N/A</u>
Date:	<u>06.05.03</u>	Date:	<u>06.05.03</u>	Date:	<u>N/A</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

